



SAFETY DATA SHEET

SDS ID NO.: 0156MAR019
Revision Date 05/14/2015

1. IDENTIFICATION

Product Name: Marathon Petroleum Benzene
Synonym: Benzene; Cyclohexatriene
Product Code: 0156MAR019
Chemical Family: Petroleum Hydrocarbon
Recommended Use: Solvent. Chemical intermediate.
Restrictions on Use: All others.

Manufacturer, Importer, or Responsible Party Name and Address:
MARATHON PETROLEUM COMPANY LP
539 South Main Street
Findlay, OH 45840

SDS information: 1-419-421-3070
Emergency Telephone: 1-877-627-5463

2. HAZARD IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1
Aspiration toxicity	Category 1
Acute aquatic toxicity	Category 2

Hazards Not Otherwise Classified (HNOC)

Static accumulating flammable liquid

Label elements

EMERGENCY OVERVIEW

Danger

HIGHLY FLAMMABLE LIQUID AND VAPOR
May accumulate electrostatic charge and ignite or explode
May be fatal if swallowed and enters airways
Causes skin irritation

Causes serious eye irritation
 May cause genetic defects
 May cause cancer
 Causes damage to organs (blood, blood-forming organs, immune system) through prolonged or repeated exposure
 Toxic to aquatic life



Appearance Clear Liquid

Physical State Liquid

Odor Sweet , Distinct

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting/equipment
 Use only non-sparking tools.
 Take precautionary measures against static discharge
 Do not breathe dust/fume/gas/mist/vapors/spray
 Do not eat, drink or smoke when using this product
 Wash hands and any possibly exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Avoid release to the environment

Precautionary Statements - Response

IF exposed or concerned: Get medical attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical attention
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
 If skin irritation occurs: Get medical attention
 Wash contaminated clothing before reuse
 IF SWALLOWED: Immediately call a POISON CENTER or doctor
 Do NOT induce vomiting
 In case of fire: Use water spray, fog or regular foam for extinction

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool
 Store locked up

Precautionary Statements - Disposal

Dispose of contents/container at an approved waste disposal plant

3. COMPOSITION/INFORMATION ON INGREDIENTS

Benzene is a six carbon aromatic petroleum hydrocarbon.

Composition Information:

Name	CAS Number	% Concentration
Benzene	71-43-2	99-100

All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

4. FIRST AID MEASURES

First Aid Measures

- General Advice:** In case of accident or if you feel unwell, seek medical advice immediately (show directions for use or safety data sheet if possible).
- Inhalation:** Remove to fresh air. If not breathing, institute rescue breathing. If breathing is difficult, ensure airway is clear, give oxygen and continue to monitor. If heart has stopped, immediately begin cardiopulmonary resuscitation (CPR). Keep affected person warm and at rest. GET IMMEDIATE MEDICAL ATTENTION.
- Skin Contact:** Immediately wash exposed skin with plenty of soap and water while removing contaminated clothing and shoes. May be absorbed through the skin in harmful amounts. Get medical attention if irritation persists.
- Place contaminated clothing in closed container until cleaned or discarded. If clothing is to be laundered, inform the person performing the operation of contaminant's hazardous properties. Destroy contaminated, non-chemical resistant footwear.
- Eye Contact:** Flush immediately with large amounts of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Gently remove contacts while flushing. Get medical attention if irritation persists.
- Ingestion:** Do not induce vomiting because of danger of aspirating liquid into lungs, causing serious damage and chemical pneumonitis. If spontaneous vomiting occurs, keep head below hips, or if patient is lying down, turn body and head to side to prevent aspiration and monitor for breathing difficulty. Never give anything by mouth to an unconscious person. Keep affected person warm and at rest. GET IMMEDIATE MEDICAL ATTENTION.

Most important signs and symptoms, both short-term and delayed with overexposure

- Adverse Effects:** Overexposure to vapors may cause eye, skin and respiratory irritation. Headache, drowsiness, dizziness, loss of coordination, disorientation and fatigue. Prolonged and repeated contact may cause defatting and drying of the skin and may lead to irritation and/or dermatitis. Prolonged or repeated exposure may cause adverse effects on blood, blood-forming organs, and immune system.

Indication of any immediate medical attention and special treatment needed

- Notes To Physician:** INHALATION: This material (or a component) sensitizes the myocardium to the effects of sympathomimetic amines. Epinephrine and other sympathomimetic drugs may initiate cardiac arrhythmias in individuals exposed to this material. Administration of sympathomimetic drugs should be avoided.
- INGESTION: This material represents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

For small fires, Class B fire extinguishing media such as CO₂, dry chemical, foam (AFFF/ATC) or water spray can be used. For large fires, water spray, fog or foam (AFFF/ATC) can be used. Firefighting should be attempted only by those who are adequately trained and equipped with proper protective equipment.

Unsuitable extinguishing media

Do not use straight water streams to avoid spreading fire.

Specific hazards arising from the chemical

This product has been determined to be a highly flammable liquid per the OSHA Hazard Communication Standard and should be handled accordingly. Vapors may travel along the ground or be moved by ventilation and ignited by many sources such as pilot

lights, sparks, electric motors, static discharge, or other ignition sources at locations distant from material handling. Flashback can occur along vapor trail. For additional fire related information, see NFPA 30 or the Emergency Response Guidebook 130.

Hazardous combustion products

Smoke, carbon monoxide, and other products of incomplete combustion.

Explosion data

Sensitivity to Mechanical Impact No.

Sensitivity to Static Discharge Yes.

Special protective equipment and precautions for firefighters

Firefighters should wear full protective clothing and positive-pressure self-contained breathing apparatus (SCBA) with a full face-piece, as appropriate. Avoid using straight water streams. Water may be ineffective in extinguishing low flash point fires, but can be used to cool exposed surfaces. Avoid excessive water spray application. Water spray and foam (AFFF/ATC) must be applied carefully to avoid frothing and from as far a distance as possible. Keep run-off water out of sewers and water sources.

Additional firefighting tactics

FIRES INVOLVING TANKS OR CAR/TRAILER LOADS: Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Cool containers with flooding quantities of water until well after the fire is out. Do not direct water at source of leak or safety devices; icing may occur. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. ALWAYS stay away from tanks engulfed in fire. For massive fire, use unmanned hose holders or monitor nozzles: if this is impossible, withdraw from area and let fire burn.

EVACUATION: Consider initial downwind evacuation for at least 1000 feet. If tank, rail car or tank truck is involved in a fire, ISOLATE for 5280 feet (1 mile) in all directions; also, consider initial evacuation of 5280 feet (1 mile) in all directions.

NFPA

Health 2

Flammability 3

Instability 0

Special Hazard -

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:	Keep public away. Isolate and evacuate area. Shut off source if safe to do so. Eliminate all ignition sources.
Protective equipment:	Use personal protection measures as recommended in Section 8.
Emergency procedures:	Advise authorities and National Response Center (800-424-8802) if the product has entered a water course or sewer. Notify local health and pollution control agencies, if appropriate.
Environmental precautions:	Avoid release to the environment. Avoid subsoil penetration.
Methods and materials for containment:	Contain liquid with sand or soil.
Methods and materials for cleaning up:	Use suitable absorbent materials such as vermiculite, sand, or clay to clean up residual liquids. Recover and return free product to proper containers. When recovering free liquids ensure all equipment is grounded and bonded. Use only non-sparking tools.

7. HANDLING AND STORAGE

Safe Handling Precautions:	NEVER SIPHON THIS PRODUCT BY MOUTH. Static accumulating flammable liquid. Use appropriate grounding and bonding practices. Bonding and grounding may be insufficient to eliminate the hazard from static electricity. Do not expose to heat, open flames, strong oxidizers or other sources of ignition. Use only non-sparking tools. Do not cut, drill, grind or weld on empty containers since explosive residues may remain. Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists. Use only with adequate ventilation. Use personal protection measures as recommended in Section 8. Exercise good personal hygiene including removal of soiled clothing and prompt washing with soap and water. Comply with all applicable EPA, OSHA, NFPA and consistent state and local requirements.
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Hydrocarbons are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering, pumping at high flow rates or loading and transfer operations. If this charge reaches a sufficiently high level, sparks can form that may ignite the vapors of flammable liquids. Sudden release of hot organic chemical vapors or mists from process equipment operating under elevated temperature and pressure, or sudden ingress of air into vacuum equipment may result in ignition of vapors or mists without the presence of obvious ignition sources. Nozzle spouts must be kept in contact with the containers or tank during the entire filling operation.

Storage Conditions: Store in properly closed containers that are appropriately labeled and in a cool, well-ventilated area.

Incompatible Materials Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	ACGIH TLV	OSHA PELs:	OSHA - Vacated PELs	NIOSH IDLH
Benzene 71-43-2	0.5 ppm TWA 2.5 ppm STEL Skin - potential significant contribution to overall exposure by the cutaneous route	TWA: 10 ppm (applies to industry segments exempt from the benzene standard) TWA: 1 ppm STEL: 5 ppm (see 29 CFR 1910.1028)	25 ppm Ceiling 1 ppm TWA 5 ppm STEL	500 ppm

Notes: The manufacturer has voluntarily elected to provide exposure limits contained in OSHA's 1989 air contaminants standard in its SDSs, even though certain of those exposure limits were vacated in 1992.

Engineering measures: Local or general exhaust required in an enclosed area or when there is inadequate ventilation. Use mechanical ventilation equipment that is explosion-proof.

Personal protective equipment

Eye protection: Use goggles or face-shield if the potential for splashing exists.

Skin and body protection: For non-exposure jobs or where exposure is expected to be less than 15 minutes, neoprene gloves can be used to prevent skin contact. For all exposure jobs expected to be greater than 15 minutes, Viton® gloves should be used to prevent skin contact. Glove suitability is based on workplace conditions and usage. Contact the glove manufacturer for specific advice on glove selection and breakthrough times. Depending upon the conditions of use and specific work situations, additional protective equipment and/or clothing may be required to control exposures.

Respiratory protection: Approved organic vapor chemical cartridge or supplied air respirators should be worn for exposures to any components exceeding the established exposure limits. Observe respirator assigned protection factors (APFs) criteria cited in federal OSHA 29 CFR 1910.134. Self-contained breathing apparatus should be used for fire fighting.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid
Appearance	Clear Liquid
Color	Colorless
Odor	Sweet , Distinct
Odor Threshold	12 ppmv

<u>Property</u>	<u>Values (Method)</u>
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Melting Point / Freezing Point	5.5 °C / 42 °F
Initial Boiling Point / Boiling Range	80 °C / 176 °F
Flash Point	-11 °C / 12 °F
Evaporation Rate	5.1 (Butyl acetate = 1)
Flammability (solid, gas)	Not applicable.
Flammability Limit in Air (%):	
Upper Flammability Limit:	7.1
Lower Flammability Limit:	1.4
Explosion limits:	No data available.
Vapor Pressure	3.21 psia @ 100°F
Vapor Density	2.7 (Air = 1)
Specific Gravity / Relative Density	0.883
Water Solubility	No data available.
Solubility in other solvents	No data available.
Partition Coefficient	No data available.
Decomposition temperature	No data available.
pH:	Not applicable.
Autoignition Temperature	562 °C / 1044 °F
Kinematic Viscosity	0.593 cSt @ 100°F
Dynamic Viscosity	No data available.
Explosive Properties	No data available.
VOC Content (%)	No data available.
Density	No data available.
Bulk Density	Not applicable.

10. STABILITY AND REACTIVITY

<u>Reactivity</u>	The product is non-reactive under normal conditions.
<u>Chemical stability</u>	The material is stable at 70°F (21°C), 760 mmHg pressure.
<u>Possibility of hazardous reactions</u>	None under normal processing.
<u>Hazardous polymerization</u>	Will not occur.
<u>Conditions to avoid</u>	Sources of heat or ignition.
<u>Incompatible Materials</u>	Strong oxidizing agents.
<u>Hazardous decomposition products</u>	None known under normal conditions of use.

11. TOXICOLOGICAL INFORMATION

Potential short-term adverse effects from overexposures

<u>Inhalation</u>	Overexposure may cause respiratory tract irritation and central nervous system depression. Breathing high concentrations of this material, for example, in a confined space or by intentional abuse, can cause irregular heartbeats which can cause death.
<u>Eye contact</u>	Irritating to eyes.
<u>Skin contact</u>	Irritating to skin. May be absorbed through the skin in harmful amounts. Effects may become more serious with repeated or prolonged contact.
<u>Ingestion</u>	May be fatal if swallowed or vomited and enters airways. May cause irritation of the mouth, throat and gastrointestinal tract. May cause central nervous system depression or effects.

Acute toxicological data

Name	Oral LD50	Dermal LD50	Inhalation LC50
Benzene	> 2000 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	> 20 mg/l (Rat) 4 h

71-43-2

Delayed and immediate effects as well as chronic effects from short and long-term exposure

BENZENE: Studies of workers exposed to benzene show clear evidence that overexposure can cause cancer and other diseases of the blood forming organs including Acute Myelogenous Leukemia (AML), and Aplastic Anemia (AA), an often fatal disease. Some studies suggest overexposure to benzene may also be associated with Myelodysplastic Syndrome (MDS). Findings from a case control study of workers exposed to benzene was reported during the 2009 Benzene Symposium in Munich included an increase in Acute Myeloid Leukemias and Non-Hodgkins Lymphoid Neoplasms (NHLN) of the subtype follicular lymphoma (FL) in some occupational categories. Some studies of workers exposed to benzene have shown an association with increased rates of chromosome aberrations in circulating lymphocytes. One study of women workers exposed to benzene suggested a weak association with irregular menstruation. However, other studies of workers exposed to benzene have not demonstrated clear evidence of an effect on fertility or reproductive outcome in humans. Benzene can cross the placenta and affect the developing fetus. Cases of AA have been reported in the offspring of persons severely overexposed to benzene. Studies in laboratory animals indicate that prolonged, repeated exposure to high levels of benzene vapor can cause bone marrow suppression and cancer in multiple organ systems. Studies in laboratory animals show evidence of adverse effects on male reproductive organs following high levels of exposure but no significant effects on reproduction have been observed. Embryotoxicity has been reported in studies of laboratory animals but effects were limited to reduced fetal weight and minor skeletal variations. Benzene has been classified as a proven human carcinogen by OSHA and a Group 1 (Carcinogenic to Humans) material by IARC. The current proposed IARC classification for benzene is summarized as follows: Sufficient evidence for Acute Myeloid Leukemia; limited evidence for Acute Lymphatic Leukemia, Chronic Lymphatic Leukemia, Non-Hodgkin Lymphoma, and Multiple Myeloma.

Adverse effects related to the physical, chemical and toxicological characteristics**Signs and Symptoms**

Overexposure to vapors may cause eye, skin and respiratory irritation. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Repeated or prolonged skin contact may cause drying, reddening, itching and cracking.

Sensitization

Not expected to be a skin or respiratory sensitizer.

Mutagenic effects

May cause genetic defects.

Carcinogenicity

Cancer designations are listed in the table below

Name	ACGIH (Class)	IARC (Class)	NTP	OSHA
Benzene 71-43-2	Confirmed human carcinogen (A1)	Carcinogenic to humans (1)	Known to be human carcinogen	Known carcinogen

Reproductive toxicity

None known.

Specific Target Organ Toxicity (STOT) - single exposure

Not classified.

Specific Target Organ Toxicity (STOT) - repeated exposure

Blood. Blood-forming organs. Immune system.

Aspiration hazard

May be fatal if swallowed or vomited and enters airways.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

This product should be considered toxic to aquatic organisms.

Name	Algae/aquatic plants	Fish	Toxicity to	Crustacea

			Microorganisms	
Benzene 71-43-2	72-hr EC50 = 29 mg/l Algae	96-hr LC50 = 5.3 mg/l Rainbow trout (flow-through)	-	48-hr EC50 = 8.76-15.6 mg/l Daphnia magna (Static)

Persistence and degradability Readily biodegradable in the environment.

Bioaccumulation Not expected to bioaccumulate in aquatic organisms.

Mobility in soil May partition into air, soil and water.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Description of Waste Residues

This material may be a flammable liquid waste.

Safe Handling of Wastes

Handle in accordance with applicable local, state, and federal regulations. Use personal protection measures as required. Use appropriate grounding and bonding practices. Use only non-sparking tools. Do not expose to heat, open flames, strong oxidizers or other sources of ignition. No smoking.

Disposal of Wastes / Methods of Disposal

The user is responsible for determining if any discarded material is a hazardous waste (40 CFR 262.11). Dispose of in accordance with federal, state and local regulations.

Methods of Contaminated Packaging Disposal

Empty containers should be completely drained and then discarded or recycled, if possible. Do not cut, drill, grind or weld on empty containers since explosive residues may be present. Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT (49 CFR 172.101):

UN Proper Shipping Name:	Benzene
UN/Identification No:	UN 1114
Class:	3
Packing Group:	II

TDG (Canada):

UN Proper Shipping Name:	Benzene
UN/Identification No:	UN 1114
Transport Hazard Class(es):	3
Packing Group:	II

15. REGULATORY INFORMATION

US Federal Regulatory Information:

US TSCA Chemical Inventory Section 8(b): This product and/or its components are listed on the TSCA Chemical Inventory.

EPA Superfund Amendment & Reauthorization Act (SARA):

SARA Section 302: This product does not contain any component(s) included on EPA's Extremely Hazardous Substance (EHS) List.

Name	CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs
Benzene	NA

SARA Section 304: This product may contain component(s) identified either as an EHS or a CERCLA Hazardous substance which in case of a spill or release may be subject to SARA reporting requirements:

Name	Hazardous Substances RQs
Benzene	10

SARA Section 311/312: The following EPA hazard categories apply to this product:

Acute Health Hazard
Chronic Health Hazard
Fire Hazard

SARA Section 313: This product may contain component(s), which if in exceedance of the de minimus threshold, may be subject to the reporting requirements of SARA Title III Section 313 Toxic Release Reporting (Form R).

Name	CERCLA/SARA 313 Emission reporting:
Benzene	0.1 % de minimis concentration

State and Community Right-To-Know Regulations:

The following component(s) of this material are identified on the regulatory lists below:

Benzene

Louisiana Right-To-Know:	Not Listed
California Proposition 65:	Carcinogen, initial date 2/27/87 Developmental toxicity, initial date 12/26/97 Male reproductive toxicity, initial date 12/26/97
New Jersey Right-To-Know:	SN 0197
Pennsylvania Right-To-Know:	Environmental hazard; Special hazardous substance
Massachusetts Right-To-Know:	Carcinogen; Extraordinarily hazardous
Florida Substance List:	Not Listed
Rhode Island Right-To-Know:	Toxic (skin); Flammable (skin); Carcinogen (skin)
Michigan Critical Materials Register List:	100 lb Annual usage threshold
Massachusetts Extraordinarily Hazardous Substances:	Carcinogen; Extraordinarily hazardous
California - Regulated Carcinogens:	Not Listed
Pennsylvania RTK - Special Hazardous Substances:	Present
New Jersey - Special Hazardous Substances:	Carcinogen; Flammable - third degree; Mutagen
New Jersey - Environmental Hazardous Substances List:	SN 0197 TPQ: 500 lb
Illinois - Toxic Air Contaminants:	Present
New York - Reporting of Releases Part 597 - List of Hazardous Substances:	10 lb RQ (air); 1 lb RQ (land/water)

Canada DSL/NDL Inventory: This product and/or its components are listed either on the Domestic Substances List (DSL) or are exempt.

Canadian Regulatory Information: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all of the information required by those regulations.

Name	Canada - WHMIS: Classifications of Substances:	Canada - WHMIS: Ingredient Disclosure:
Benzene	B2,D2A,D2B	0.1%



Note: Not applicable.

16. OTHER INFORMATION

Prepared By Toxicology and Product Safety

Revision Notes

Revision Date 05/14/2015

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is intended as guidance for safe handling, use, processing, storage, transportation, accidental release, clean-up and disposal and is not considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.